

DIESEL HEATER

INSTALLATION GUIDE

Contents

01 Introduction 1

1.1 About Us 1

1.2 About This Manual 2

1.3 Key Features 2

1.4 Important Notes 2

02 Preperation 3

2.1 Important Installation Guidance 3

2.2 Warnings 4

2.3 Equipment & Tools 4

2.4 Accessories 5

03 Installation 6

Step 1. Main Unit Placement 6

Step 2. Making The Mounting Hole For The Main Unit 7

Step 3. Feeding The Pump Power Cable 7

Step 4. Mounting The Plate To The Main Unit 8

Step 5. Attaching The Fuel Joiner, Intake & Exhaust 9

Step 6. Attaching the Main Unit 9

Step 7. Fill In Gaps With Silicone 10

Step 8. Attaching The Air Filter 10

Step 9. Muffler Installation 11

Step 10. Pump Installation 12

Step 11. Installing the Fuel Tank 13

Step 12. Attaching the Fuel Filter 14

Step 13. Connect the Fuel Line to the Filter & Pump 15

Step 14. Ducting & Venting 15

Step 15. LCD Panel Installation 17

Step 16. Power Connection 18

Step 17. Priming The Heater 19

04 Product Specifications 20

4.1 2kW & 5kW Outline Dimensional Drawings 20

4.2 Product Parameters 20

01 Introduction

1.1 About Us

Aufocus is a proudly Australian owned and operated manufacturer of premium diesel heaters for caravans, campers and other RVs. Our heaters have earned industry-leading reputation for reliability, safety, value for money, and outstanding after-sales service.

We're trusted by over 90 leading Australian caravan manufacturers, and supply hundreds of retailers, caravan centres, and service centres across Australia and New Zealand.

Every product undergoes rigorous testing and quality assurance, and is Australian certified with C-Tick assurance (EMC & RCM compliant).

Being locally based, we back our products with a 2-year warranty and ongoing after-sales support. We keep all spare parts in stock locally, so there's never a delay in getting a replacement componnent, whether you unit is in or out of warranty.

Aufocus diesel heaters are built to last; solid construction, an ultra-quiet motor, a balanced fan, a silent heavy-duty pump, a premium wiring harness, and a 304-grade stainless steel fuel tank with a lockable cap.



Company Location

59 Capella Crescent, Moorabbin VIC



Warehouse

Locally based. All parts , components and accessories are in stock at our Moorabbin Workshop.

1.2 About This Manual

This manual is organised to guide you step by step through installing your diesel heater. It begins with safety information and important notes, followed by an overview of installation guidance and the tools you'll need, then takes you through the full installation procedure from mounting the main unit to connecting power. Product specifications and maintenance information are included at the end for reference.

1.3 Key Features

Here's what sets Aufocus apart:

- **High Quality Manufacturing** - Engineered for the diverse Australian environment, ensuring reliability and performance in extreme conditions.
- **Spare Parts Availability** - A comprehensive Melbourne-based inventory gives you quick access to spare parts, minimising downtime.
- **Tech Support** - Our dedicated team is available by phone and online for installation guidance and troubleshooting.
- **Installation Services** - Professional Installation on-site or at our Melbourne warehouse, plus detailed resources for DIY installers.
- **Customer-Centric Approach** - Your satisfaction is our priority, and we continually seek feedback to improve our products and services.

1.4 Important Notes

FUEL MONITORING

Check the fuel tank gauge regularly to make sure you have an adequate supply. Running out of diesel interrupts operation and means re-priming the heater which is a slow, inconvenient process. Make a habit of topping up before it gets too low, especially before long trips.

STARTING YOUR HEATER

On startup, the unit runs a 3-minute ignition cycle while it prepares the combustion chamber. Once the flame icon appears on the display, warm air will begin flowing from the vent. Let this cycle finish for the best performance.

SHUTTING DOWN

When you turn the heater off, let it complete its 3–5-minute cool-down cycle (the LCD panel will flash off). This cools the unit safely and burns off any excess fuel in the chamber. Skipping it can cause smoke emissions and carbon build-up, reducing efficiency and lifespan.

02 Preperation

2.1 Important Installation Guidance

Location for Your Heater

Choosing the right location for the main unit is crucial for both performance and safety. Look for a suitable spot inside your vehicle, avoiding obstructions like gas lines, water pipes, tanks, or electrical cables beneath the vehicle, you may need to adjust these slightly to create the space you need.

A highly recommended spot is under the bed, if it sits at one end of the vehicle, as this lets heat distribute evenly along the length of the vehicle.

If this space doubles as storage, we suggest a Main Unit Cover (available on our website) — it protects the heater while still letting you store items on top of or alongside it.

Exhaust Length & Placement

Once you've chosen the heater location, work out the exhaust length and position for safe, efficient operation. Measure how much length you need to vent fumes directly out the side of the vehicle — we recommend a maximum exhaust length of 1.2 metres, available on our website.

Make sure the muffler vents fully outside the vehicle. On a caravan, for example, it mounts to the chassis and points outward to the side, preventing exhaust build-up beneath the vehicle that could otherwise leak into the interior. Where possible, position it on the side opposite the vehicle's door to further reduce the risk of fumes entering the cabin.

Air Intake and Exhaust Separation

Position the cold air intake as far as possible from the exhaust muffler, to stop exhaust fumes being drawn back into the intake. Fit the air filter with its top side facing away from the direction of travel, to keep debris and other elements out.

Warm Air / Recirculating Vent Placement

Plan the warm air outlet vent's placement so heated air flows evenly throughout the interior. You'll also need a recirculating vent near the heater — this draws air from inside the vehicle back through the heater. Unlike the warm air outlet vent, it doesn't require ducting.

Location for the LCD Panel

Choose an LCD panel location that's both visible and easy to reach. If the heater's installed under the bed, for example, a good spot is the panel above the bedside drawers. The supplied cable runs 2.5m; if that's not enough, extension cables are available on our website, each adding a further 1.5m — up to 4m in total.

Note: The LCD panel has a built in thermostat. For optimal readings, it's recommended to intstall the LCD panel around mid height of the room. Do not install the LCD panel below mid height of the room, in front of the hot air vent, or any other factors that may contribute in displaying an inocrrect reading on the thermostat.

As the thermostat is built inside of the lcd panel, it takes a little longer for the thermostat to syncronise with the actual room temperature. This may be observed when using a seperate purpose built thermostat.

Composite Flooring

If your vehicle has composite flooring, we recommend purchasing a Heavy-Duty Mounting Plate from our retail store, its specifically designed for composite flooring, with a longer depth built in. If you'd prefer not to, you can instead fit a drop-in ring to the underside of the flooring.

2.2 Warnings

Please read and follow these warnings carefully before and during use of your diesel heater.

- **Keep Flammable Materials Away** - Avoid placing combustible or flammable items near the exhaust pipe.
- **Maintain Clearance** - Keep at least 50mm of clear space around the heater's exhaust to prevent fire hazards from high temperatures.
- **Only Use Diesel** - Never use any fuel other than diesel, as this can cause damage and malfunction.
- **Proper Exhaust Ventilation** - If installed indoors, direct exhaust fumes outside and check regularly for leaks to prevent carbon monoxide risk.
- **Exhaust Pipe Length** - Total length shouldn't exceed 1200mm. The included 600mm pipe covers around 90% of installations; longer lengths are available on the Aufocus website.
- **Allow Cool-Down** - Always let the heater finish its cool-down cycle when switching off, so it can burn off any remaining fuel before the next start.
- **Use Genuine Parts** - Don't modify, repair, or replace components with non-Aufocus parts, as this can compromise the safety and performance. This includes cutting and rejoining or modifying the existing aufocus componentry.

IMPORTANT

Aufocus is not liable for any accident or damage arising from failure to follow the warnings in this section.

2.3 Equipment & Tools

Before you begin, make sure you have the right tools and accessories on hand. Most of these are included in the Aufocus DIY tool kit, which can be found on our website.

- **105mm Hole Saw** - For the main heater placement hole.
- **65mm Hole Saw (2kW Kit) or 80mm Hole Saw (5kW Kit)**, depending on which unit you've purchase. Both are included in the DIY tool kit.
- **Spare 100mm Flange Ring** for under the mounting plate. (Already included in the Aufocus Diesel Heater Kits).
- **Flame-Retardant Silicone** - For use inside the 105mm hole and the flange ring.
- **Cutter** - For trimming fuel line and conduit.
- **Electric Cable Joiners** - For rejoining power cables if shortened.
- **Electrical Tape** - To neaten the job and cover the cabling where needed.
- **7mm Socket** - For mini clamps on the fuel line joiners, fresh-air intake, and ducting.
- **8mm Socket** - For self-tapping screws and heavy-duty exhaust clamps.
- **10mm Socket** - For the bolts securing the mounting plate to the unit.

For more information on the DIY Toolkit see the following page.



For more information on the Installation Kit,

Scan the QR Code!

2.4 Accessories

A wide range of accessories is available through the official Aufocus retail store.
Visit www.borntoroam.com.au , also linked from www.aufocus.com.au.

Our most popular accessories include:

- **Aluminium Fuel Tank Covers**
- **Main Unit Covers**
- **LCD Extension Cables**
- **DIY Tool Kits**
- **Additional Exhaust Pipe Lengths**
- **Additional Ducting, Plus Ducting Joiners & Attachments**

03 Installation

Step 1. Main Unit Placement

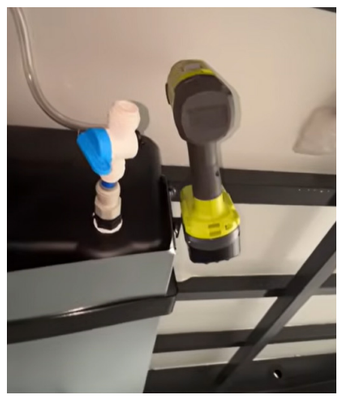
1. **Determine the Ideal Location:**
Choose a spot in your vehicle for the main unit, making sure the space (inside & underneath your van) is clear of obstructions such as gas lines, water pipes, tanks, or electrical cables. You may need to adjust these components for best palcement.

2. **Placement using magnets and the mounting plate:**
If you're unsure of the best spot, use magnets to test placements. Attach one above and one below the flooring to pinpoint the exact top and bottom position. This lets you check for obstructions before drilling or making any permanent attachment. Hold the mounting plate itself in your chosen spot to confirm it will fit. If you plan to use the main unit cover accessory, ensure to measure accordingly.

3. **Mark the mounting spot:**
Use a small, thin drill bit to make a pilot hole where the unit will be installed, giving you a precise reference point for securing the centre of the main unit.

4. **Check clearance and accessibility:**
Double-check there's enough space around the unit for the exhaust, air intake, and other components, and that the location allows easy access for future maintenance. Plan where you will run the exhaust, muffler and cold air intake, before drilling the 105mm hole, to see if the chosen spot is suitable for the install.

Note: We recommend drilling the pilot hole up from the bottom of the vehicle up to avoid damaging any pipes, water tanks, etc , in error.





Step 2. Making the Mounting Hole for the Main Unit



1. **Drill the Mounting Hole:**
   Using the 105mm hole saw, carefully drill through the vehicle floor at your marked spot. Keep the hole centred and properly aligned, and clean up the area once done.

2. **Seal the hole with flame-resistant silicone:**
   Apply a generous layer around the edges of the hole to create a secure, waterproof seal against moisture and debris.

3. **Apply silicone to the metal flange:**
   Run a bead around the inner lip of the flange to help form a tight seal once it's inserted.

4. **Insert the metal flange:**
   Place it into the hole so it sits tightly and evenly against the surface. The silicone will form a secure seal and hold the flange firmly in place.







Step 3. Feeding the Pump Power Cable

1. **Prepare the cable:**
   Feed the pump power cable from the wiring harness through the cold-air provision on the mounting plate and into the small adjoining void. Don't feed it all the way through, leave about 100mm extending from the harness junction.

2. **Adjust as needed:**
   Make sure the remaining cables don't interfere with the main unit or the mounting plate. Depending on your setup, the LCD panel wire or battery connection wire may need routing underneath the van, with some clearance from the mounting plate.

> **TIP**
> If these wires need to run underneath the vehicle, you'll need to drill a separate hole for them. If the battery or LCD panel sits close to the main unit, you may be able to route the wiring inside the vehicle instead, avoiding extra holes in the floor.





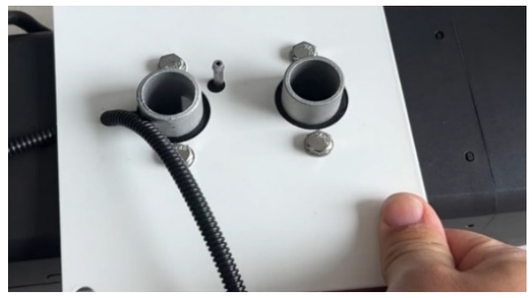


Step 4. Mounting the Plate to the Main Unit

1. **Attach the mounting plate:**
   Secure it to the main unit using the four bolts provided, tightening them firmly. Don't over tighten them.

2. **Check for proper fit:**
   Once secured, confirm the assembly is properly aligned and sits flush, ready for installation.





Step 5. Attaching the Fuel Joiner, Intake & Exhuast

> **NOTE**
> For the next two steps, position both the cold-air intake clamp and the exhaust clamp with their nuts and bolts on the inner side, as show below. This gives adequate clearance and a better fit when mounting the heater to the floor.

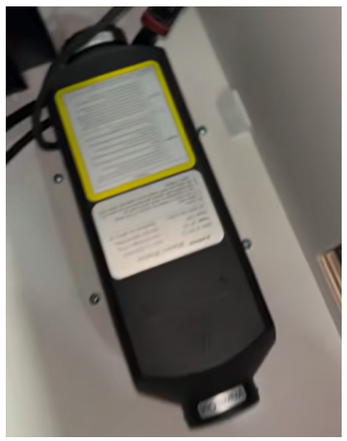


1. **Attaching the fuel line joiner:**
Attach the 30cm black rubber fuel line joiner to the base of the unit using the mini clamp provided, and tighten securely.

2. **Attaching the cold-air intake pipe:**
Attach it to the base of the main unit, next to the black fuel line joiner, and secure with the supplied clamp. Don't fit the air filter yet.

3. **Attach the exhaust:**
Attach the exhaust pipe to the base of the main unit using the supplied heavy-duty clamp. Don't fit the muffler yet.

Step 6. Attaching the Main Unit



1. **Mount the Main Unit:**
Once all components are reattached to the main unit, carefully feed the intake, exhaust, and rubber joiner through the 105mm hole you've made. Make sure everything is aligned and sits flush on the drop-in ring, then secure the plate firmly to the floor.

Use self-tapping screws for steel floors, or wood screws for wooden floors.

> **TIP**
> Before securing the mounting plate with its four screws, push the heater back slightly. This keeps the exhaust clear of any surfaces and prevents potential heat damage.

Step 7. Fill In Gaps with Silicone

1. **Silicone the gaps:**
Once the unit is securely mounted, use flame-retardant silicone to seal the outer edge of the mounting ring from underneath the van.

> **IMPORTANT**
> If your vehicle has composite flooring, we recommend purchasing a Heavy-Duty Mounting Plate from our retail store, its specifically designed for composite flooring, with a longer depth built in. If you'd prefer not to, you can instead fit a drop-in ring to the underside of the flooring.

The image below shows a standard floor installation (left) alongside a composite-floor installation (right).





Step 8. Installing the Air Filter

1. **Choose a secure location:**
Pick a spot for the air filter that provides ample airflow and is easy to access for maintanence.

2. **Prepare the intake pipe:**
Cut the intake pipe to 30cm if possible, this provides better breathability to the burn chamber. The minimum length should be 30cm, though the full 60cm supplied can also be used if preffered.

3. **Attach the air filter:**
Slide the air filter onto the intake pipe and secure it with one of the 7mm clamps provided, ensure it's tightened firmly.

4 Stabilise the air filter:
Once attached, use cable ties to hold it firmly in place so it doesn't move during operation, or while traveling.

> **TIP**
> For best performance, position the air filter on the side of the vehicle opposite the direction of travel. This helps protect it from debris and ensures proper airflow.





Step 9. Muffler Installation

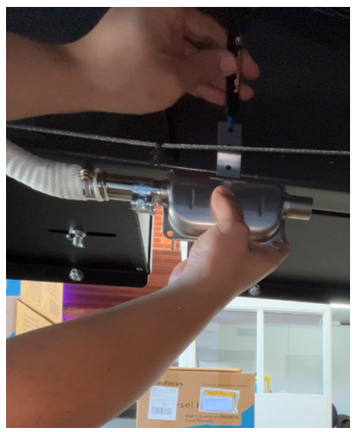
> **NOTES & TIPS**
> Keep the exhaust pipe clear of obstructions. It reaches high temperatures and can cause damage to plastic material. Measure and mark the exact spots for the muffler and bracket before starting. Position the heavy-duty clamps so they're easy to reach for tightening.

1 Position the exhaust pipe:
Keep it at least 5cm from any other vehicle components, and make sure it doesn't face the air filter or other parts.

2 Attach the muffler:
Secure the bracket to a solid metal surface, ideally the vehicle chassis. This ensures maximum stability.

3 Secure with clamps:
Use the heavy-duty clamps to firmly connect the muffler to the exhaust pipe.

4 Attach the exhaust tip:
Use another heavy-duty clamp to securely attach the exhaust tip.







Step 10. Pump Installation

You'll need: Three mini clamps, nylon fuel line, the 22ml pump, the black rubber pump mount, and black conduit.

> **NOTES & TIPS**
> Install the pump at a 45-90° angle with the electrical side facing up. Avoid securing the pump cable and fuel line to the underside of the caravan roof or floor, as the pulsating noise can travel through the fuel line and get amplified. When mounting on the chassis rail, choose a solid section rather than a hollow one to reduce vibration and noise. Keep the mini clamps snug, but not overly tight.

1 Prepare the fuel line:
Mark 10mm from the end of the nylon fuel line with a marker, as an insertion-depth guide.



2 Attach the fuel line to the heater:
Slide a mini clamp onto the rubber joiner, insert the nylon line to the marked point, then tighten the clamp.

3 Mount the pump on the chassis:
Attach the pump to the rubber mount, keeping the cable and fuel line easily accessible.

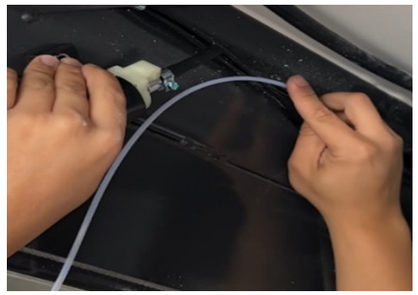


4 Position the pump on the chassis:
Install it on a solid, protected section, ideally at a 45-95° angle. During operation this angle simply makes the pump a little quieter as it removes air from inside of the pump when in operation. 0 degrees still works fine but may just amplify the pulsating sound of the pump when in operation.



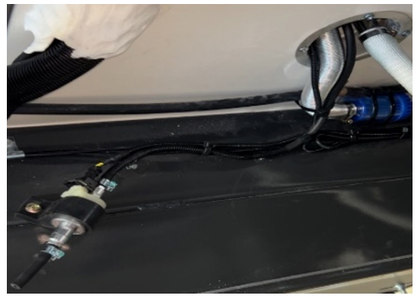
5 Cut the fuel line to length (Heater to the Pump):
Measure the length of fuel line needed from the heater to the pump, cut to size. Attach the fuel line to the rubber joiner at the heater side. Secure it with a mini clamp.

6 Install the conduit:
Cut it to match the fuel line length, slide it over the line, and secure with tape if needed. Fit a mini clmap onto the pump inlet, before inserting the fuel line.



7 Secure the fuel line:
Insert it into the pump up to the marked point, then tighten the mini clamp.

8 Connect the pump cable:
Attach the cable clip to the pump, making sure the pins are centred and aligned.



9 Fix the pump in place:
Use the provided self-tapping screw to secure it at a 45° angle, with the cable connection facing up towards the heater.

10 Clean up:
Use cable ties or clamps to secure all wiring, with nothing left loose or hanging.

Step 11. Installing the Fuel Tank



1 Choose the tank location:
Find a spot such as the front of the caravan, on a toolbox, between gas bottles, or on the A-frame, that offers easy access and stability.

2 Mark mounting points:
Once you've chosen the location, measure and mark the four corners of the tank's base.

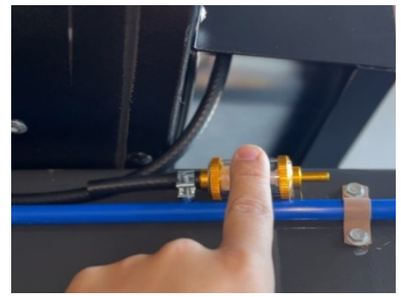
3 Secure the tank:
Where self-tapping screws are suitable, drill the tank directly into place with them. Otherwise, drill mounting holes at each marked corner and secure with nuts and bolts. Make sure its centred and firmly attached.



4 Install a tank cover (if applicable):
Measure and mark both the tank and cover placements first, so they align. Install the tank as above, then slide the cover over it, align it, and secure with self-tapping screws or nuts and bolts as needed.

> **TIP**
>
> For toolbox installations, the cover's backing plate isn't needed. For other surfaces, use the backing plate supplied with the tank cover. Mark all drill points carefully, position the tank at a comfortable refuelling height, and where possible, install it on the same side as your vehicle's fuel filter for easy access.

Step 12. Attaching the Fuel Filter



1 Locate the fuel pick-up and rubber joiner:
With the tank installed, the fuel pick-up sits at the top to prevent leaks. Trace the pick-up line to find the 30cm rubber joiner, where the fuel filter attaches.

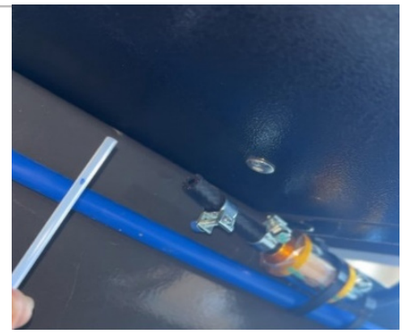
2 Attach the fuel filter to the rubber joiner:
Slide a mini clamp over the joiner.



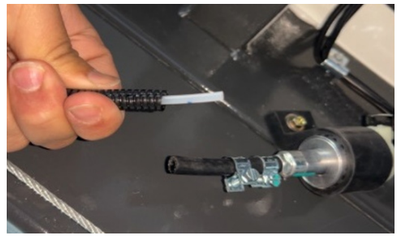
3 Insert the fuel filter into the joiner:
Make sure the arrow on the filter points away from the tank. This shows the direction of fuel flow.

4 Tighten mini clamps:
Tighten around the joiner, secure but not overly tight.

Step 13. Connect the Fuel Line to the Filter & Pump









1. **Mark the fuel line**
   Mark 10mm from the end of the nylon fuel line with a marker, as an insertion-depth guide.

2. **Fit a clamp to the filter:**
   Slide a mini clamp onto the end of the fuel filter.

3. **Connect the fuel line to the filter:**
   Insert the marked end of the fuel line into the filter and tighten the clamp to secure the connection.

4. **Measure and cut the fuel line to the pump:**
   Measure the length needed to reach from the filter to the pump, making sure it can be routed securely along the way. Cut it to length, along with a matching length of conduit for protection. Leaving about 10mm exposed at the pump end.

5. **Fit the conduit and clamp:**
   Slide a mini clamp onto the fuel line near the pump connection, then slide the conduit over the line and secure it with electrical tape.

6. **Attach the fuel line to the pump:**
   Insert the end of the fuel line into the pump and tighten the mini clamp to secure the connection.

7. **Secure the fuel line:**
   Use cable ties or clamps to neatly secure it along its route, keeping it organised and safely out of the way.

Step 14. Ducting & Venting

1. **Locate the vent placement:**
   Identify the best spot for the warm air vent inside your caravan, keeping your desired airflow direction in mind, this placement directly affects how well heat distributes.

DRILLING & VENT PLACEMENT

When drilling the 65mm or 80mm air inlet hole, avoid placing it too close to the caravan floor. The vent should be 2 and a half inches off of the floor. The angle of vent and the hot air should not be facing the floor.



2. **Install the warm air vent:**
   The vent comes pre-angled at 45°. Once you've chosen the location, drill a 65mm hole (or 80mm for the 5kW unit), then attach the vent using the three wood screws behind the vent cover.

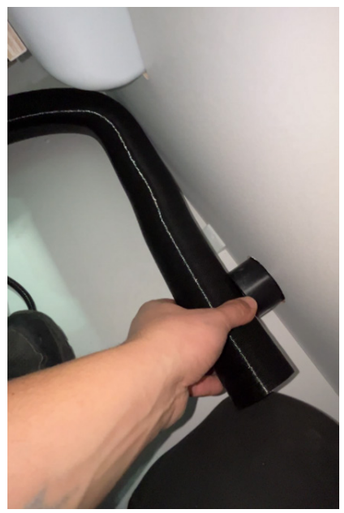
3. **Attach ducting to the main unit:**
   Connect one end to the main unit with a supplied 7mm clamp. Measure the distance to the vent, cut the ducting to length if needed, then attach the other end to the vent with a second clamp.

4. **Install the air inlet:**
   Drill a second 65mm (or 80mm for a 5kW) hole and mount the second vent supplied in the kit. We stricty do not recommend a rear ducting to be attached to the heater. The second vent mounted and installed will be reasonable for sufficient the air inlet.

IMPORTANT

A fresh air inlet brings clean air into the heater's installation area. This helps the thermostat read room temperature accurately, improving air circulation, boosting heating performance, and keeping the system operating safely and effectively.







Step 15. LCD Panel Installation

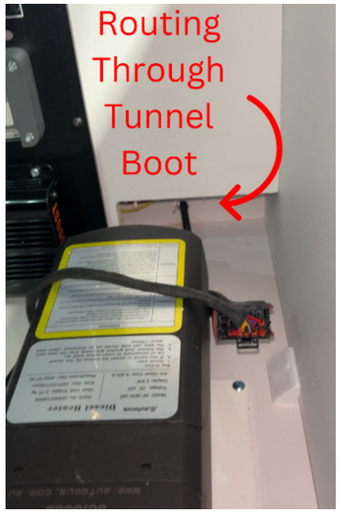
1. **Select an LCD panel location:**
The standard cable length is 2.5m long, so make sure your chosen spot is within reach. For more distant locations, feed the cable from the wiring harness underneath the van; for closer ones, keep the wiring inside the van.

   If you're after extended lengths, we offer lcd extension cables which are available in both 1.5m and 2.5m, available on our website at www.aufocus.com.au.

2. **Confirm cable reach:**
Before drilling, lay out the lcd cable to check it reaches your desired location without an extension.

3. **Drill for cable insertion:**
Once confirmed, drill a 13mm hole at the selected location and feed the small lead connected to the panel through it.







4. **Mount the LCD panel:**
Feed the wiring through the hole and, if preferred, fit the back housing cover to conceal it neatly, then secure the panel in the housing. Alternatively, attach the panel with double-sided tape for a simpler setup without the housing cover.



5. **Route and secure the cable:**
Run it carefully within the caravan, measuring each section, and use the included clamps to keep everything secure and organised.

> **TIP**
> If routing through the tunnel boot, direct the wiring upward to prevent stored items from damaging the cable. If running the heater at night, the LCD mount can double as a cover to minimise light exposure. Extension cables for this LCD panel are available on our retail store.

Step 16. Power Connection

1. **Direct battery connection:**
For both the 2kW and 5kW units, connect the heater directly to the 12V battery terminals. Don't connect it to any other components or power-management systems ahead of the battery, as this may cause operational issues.

2. **Amperage Requirements :**
The heater needs a specific amount of current to run correctly. Around 9-10 amps on startup to heat the glow plug, dropping to 1-3 amps once running.

> **IMPORTANT**
> If the heater isn't connected directly to the battery, it may struggle to start, as it competes for power with other components in your vehicle. A direct battery connection guarantees the power needed for proper startup and continued operation.

Step 17. Priming the Heater

Before starting your diesel heater for the first time, it is important that the fuel line is full of diesel. This process is called priming. Priming allows the pump to work at a faster rate removing the air from the fuel line and will allow the diesel to reach the heater and ignite efficientley.

1. Ensure the heater is **turned off**. The LCD controller should have power, but the heater must not be running.

2. Locate the Fuel button on the LCD controller, in the bottom-left corner of the display. Press and hold it for 8 seconds, until the LCD panel illuminates.



The Fuel button sits in the bottom-left corner of the display.

3 The LCD screen will illuminate and a large **“P”** will appear at the centre of the display. This indicates the heater has entered **Prime Mode.**



The LCD Displays “P” when its Priming.

4 While “P” is displayed, the fuel pump runs for 17 seconds, then briefly reverts to the home screen before repeating. The full cycle runs three times total.

> **IF THE “P” DOES NOT APPEAR**
> If the “P” does not appear and the heater proceeds to start normally, disconnect power to your heater and start over from Step 1.

5 Allow the priming process to finish. Once complete, the “P” will disappear from the display.

6 The heater will then begin its normal start-up sequence automatically. You’ll notice the flame icon appear on the LCD screen, indicating the glow plug has ignited.



The flame icon confirms the glow plug is lit.

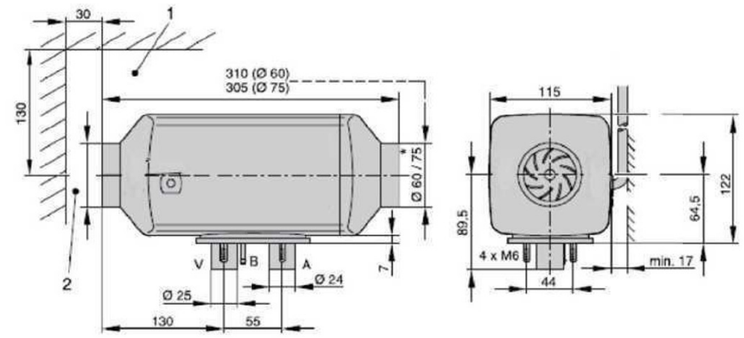
7 After a short period, warm air should begin flowing from the outlet duct.

> **DON’T RUN OUT OF FUEL**
> Keep an eye on the fuel level and top up before it gets low. If the heater runs out of diesel, repeat Steps 1 - 7 to re-prime it.

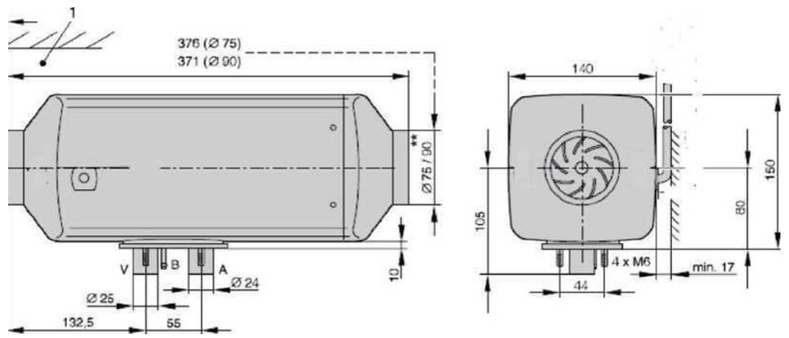
04 Product Specifications

4.1 2kW & 5kW Outline Dimensional Drawings

2kW



5kW



4.2 Product Parameters

Model	Main Unit Weight (kg)	Dimensions (mm)	Heat Value (kW)	Hot Air Volume (kW)	Rated Power Consumption (W)	Ignition Power Consumption (W)	Avg. Oil Consumption (L/h)
AF-2KW	2.7	310 × 115 × 122	2	90	36	100	0.36
AF-5KW	4.5	376 × 140 × 150	5	150	50	100	0.6


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